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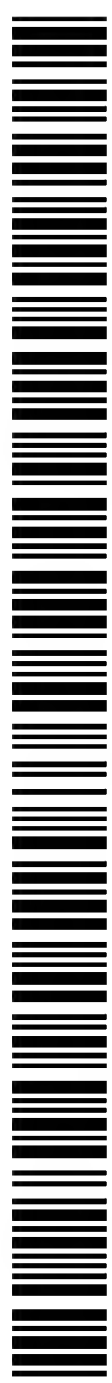
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ITY AND METHOD OF MAKING SAME

(57) Abstract: A variety of new n-type TCO films including films with dopants having ionic sizes that approximate those of the
metal oxide host material, films with stabilized rutile MO₂, and films with A_xMO_y. The films are deposited by APCVD.



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